



SWAMI ENTERPRISES

Sr.No.2/1,At Dhargarwadi,Near.PI.No-C-18(Old MIDC),
Opp.to Shivshankar Mandir, Behind MIDC Office Satara - 415004
Mob. No.:- 9422600941/2/3, Email:- santoshbhamare.swami@yahoo.co.in
Web Side :- www.swamienterprises.org , GST No. :- 27AGDBP5697D1ZG



COMPANY PROFILE:-

WE M/s. Swami Enterprises

Located at OLD MIDC, Satara are into the Small, Medium and Heavy Engineering Component Machining Services Since Year 1998.

Our Mentor :-

Mr. Santosh D. Bhamare [Director]
have More than 30+ Years
Experience in this Field.

Our Vision:-

Is to Supply Flawless Machined Components to Our Esteemed Customers.

We are Fully Equipped with State of Art Machining Facilities and Dedicated Workforce to accomplish the Tasks.

WE Own Quality Machines like,

1) HMT Make Heavy Duty CNC Horizontal Machining Center with,

- Pallet Size 1000x1000 mm
- Travel – X-1700, Y-1400, Z-1525 mm
- B- Axis with 1 Degree Indexing.
- Weight Carrying Capacity 2500 Kg Per Pallet
- BT#50
- 60 Tools ATC
- Fanuc Oi-MC Controller
- BLUM Probe System
- Jib Crane with 2 Ton Capacity



HMT HMC 1000



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2) Jyoti Make Vertical Machining Center with

- Table Size 1050x600mm
- Travel – X-1000 , Y-500 , Z-550 mm
- BT#40
- 20 Tools ATC
- Mitsubishi M80 Controller

VMC JYOTI - 1050

3) FEELER CNC Turning Center with ,

- Max. Turning Diameter 350 mm
- Max. Turning Length 600mm
- 8 Station Hyd. Turret
- Fanuc Oi Controller



FEELER FTC20L



MAZAK QT8N

4) Mazak CNC Turning Center with,

- Max. Turning Diameter -160 mm
- Max. Turning Length 250mm
- 8 Station Hyd. Turret
- Fanuc Oi-TF Controller



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Conventional Set Up:-

Apart from the above said we have Conventional Machines Like Lathe, Radial Drill, Milling Machines.

Photo Gallery:-

Some of the Machined Components are Valve Body (Bore 80mm to 250mm), Foot Bracket for Gear Boxes, Large Bearing Housing , Bonnets, Carrier, Compressor Parts Etc.



Foot Bracket For Gear Box



Big Valve Body for HMC Machine



Large Housing Bearing



Machining & Buffing Valve Bodies



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All Bonnet Size 8 to 150 mm



Compressors

5)Metal Surface Finishing :-

We also take care of Metal Surface Finishing Services like **Buffing, Electro-Polishing & Electroplating** for Materials like MS, SS and TIN. Well Known Tin Plating supplier in Satara & Western Maharashtra.



Busbar for Tin Plating



Kitchen Trolleys
Electro Polishing



Buffing Different types job



Jumper Assembly Tin Plating



Buffing Different types job



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6) SS Fabrication:-

Wrapp Tig welding Machine (Intig 402 pulse) :-

INTIG-PULSE Series machines are microprocessor controlled fully digital IGBT inverter based arc welding power source with soft switching technology. They are widely used for DC MMA, DC PULSE TIG welding in mild steel, alloy steel, stainless steel, copper & titanium.

- SS Organ Welding
- Make Warpp Engineers
- Capacity 400 Ampere (18.4 KVA)
- DC Pulsed welding machine
- Welding current range- 5 to 400 A

